

### **Type – C TWO System** Container – Thermal Waste Oxidation

man is the only living being that produces waste

waste production

it is a process closely linked to the daily life of man

#### DUMPING SITE WASTE-TO-ENERGY PLANT

#### disposal

the principal solutions to waste disposal is storage (dumping site) or incineration (incinerator plant)

# DUMPING SITE



Limited use in time

Malodorous substances emissions

s Fine dusts and gas pollution

Polluted leachate production, groundwater and farmland contamination

High preparation and management costs 100

NO to the construction in urban areas

## **INCINERATOR PLANT**













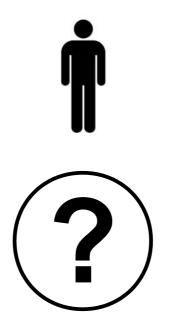
**Construction in urban** areas not recommended

High transport costs Fine dusts pollution Landscape impact (chimney height)

High construction costs

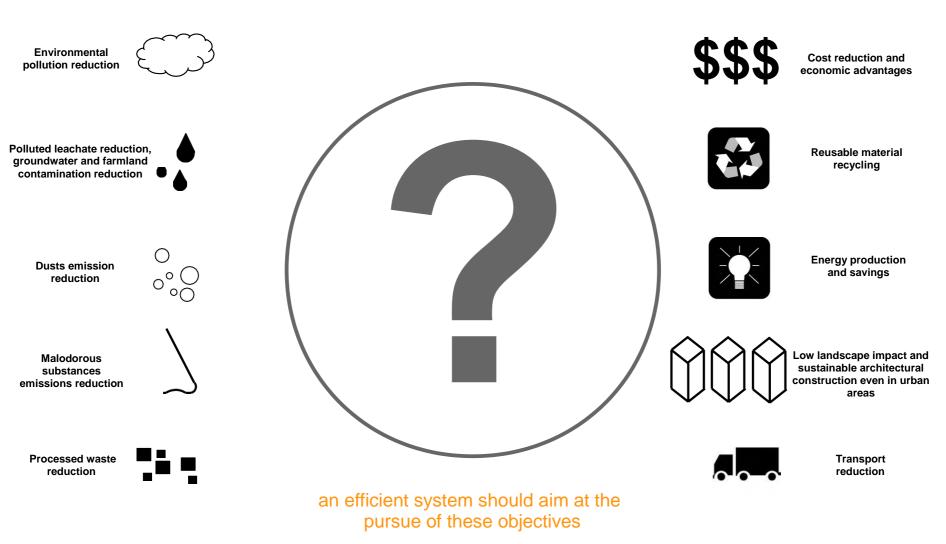
High operating costs

NO small dimension



#### is there a solution?

are there reliable and already functioning technologies that can be adopted to prepare a better future for our sons while preserving our planet?



The **eppm ag** thermal oxidation system is capable of offering technical and aesthetical prerogatives that improves the general average quality of the systems operating in the international market. One of them is the capacity to contain the atmospheric emissions bellow what is expected by law in various states.

Our technology is largely referenced, at the moment functioning in plants around the United States of America and in Europe. One of the most appreciated characteristic of our technology is the excellent capacity to treat any type of waste (Biomass, MSW, special, hospital, industrial, etc.)

#### material typology

Municipal solid waste – Pneumatics – Hospital wastes – Kitchen wastes – Urban green – Contaminated oil, Polypropylene and natural absorbents – Diesel filters from cars, ships, locomotive and other various vehicles – Car oil filters – Plastics – Manufactured paper pulp/mix with other wastes – Some inflammable gases – Inflammable liquids – Oxidizers/organic Peroxides – Sawdust, mud and ashes – Furniture's – Paint waste – Railways sleepers – Rubber polymers – Biomass – PVC tubes – Wood waste – Animal wastes – Skin waste – Oils – Car fluff – Construction waste (wood, plastics, paint, packaging) – Excluded Radioactive and explosives waste. eppm ag is able to respond to diverse customer or client need, supplying medium large dimensions system (from 50 ton/day – to 1.000 ton/day) for big industries operating in the management/waste treatment market, industrial clusters, city or important urban complex – and small dimension systems (from 5 ton/day to 50 ton/day) for niche materials (special waste, car fluff and hospital), medium size companies, small and medium size housing areas (cities with medium density between 2.000 and 20.000 inhabitants).

This latest technology plant, identified as *Type "C-TWO System"* where C-TWO stands for Container Thermal Oxidation System, has been launched on the market in 2012 and as immediately engendered interest thanks to the extreme flexibility, high efficiency and very low landscape impact.

#### Primary cell

From a purely technical point of view, the *Type C-TWO* system, is the same as an *eppm ag TWO* standard plants, it has a primary system (primary cell) for the introduced material transformation into syngas. What differs from a standard system is that every primary cell is put into a 20 feet container with a 7 ton/day operative capacity. The parameters are the same as the major dimension systems:

Internal pressure: - 0,5 bar; Temperature range: 350°C – 480°C – depending on the material treated; Ashes: 3% - 5% - depending on the material treated; Oxidation time: 8h – 12h;

Everything is put inside the container. Furthermore, every primary cell has a lateral hatch for inspection and also to remove the bulky inorganic residues of the TWO primary processes. The charge is made through a hatch on the primary top side, while the ash extraction is made through a "sucker" system that will suck the waste and transfer it to the external zone of the primary.

Naturally, the number of primary cells will be defined according to the requested dimensions of the plant, as an example, a system producing 300 kW with MSW having a 10900 kJ/kg calorific power will need 2 primary cells of 7 ton each one, 1 secondary, 1 control room, 1 boiler, 1 turbine ORC, in total six 20"container.

#### Secondary cell

Once the input is treated in the primary and transformed in syngas, it is sent to the secondary cell (also installed in a 20 " container) facilitating in that way the transport but also for an eventual repositioning. The data in the secondary cell are the following:

Internal pressure: positive; Temperature range: 800°C – 1300°C – depending on the material treated; Permanence time: 2,5" – 3,5";

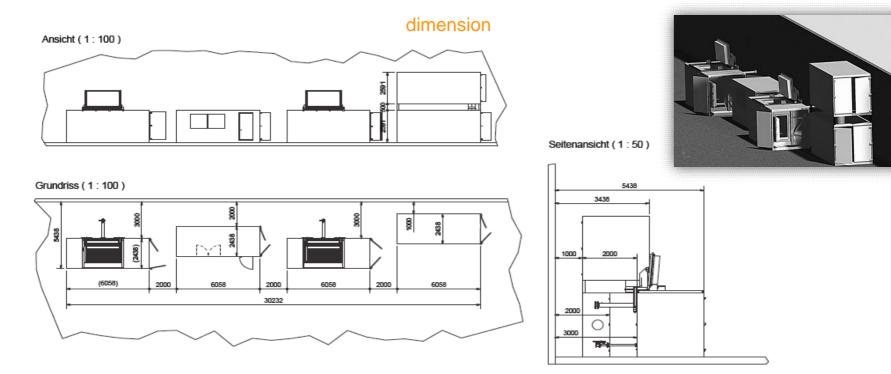
The syngas from the secondary cell is sent to a heat exchanger/boiler for the production of vapor that will feed the turbine.

The eppm ag gasification technology has been undergoing over 200 complete monitoring from EPA, UE and six independent laboratories;

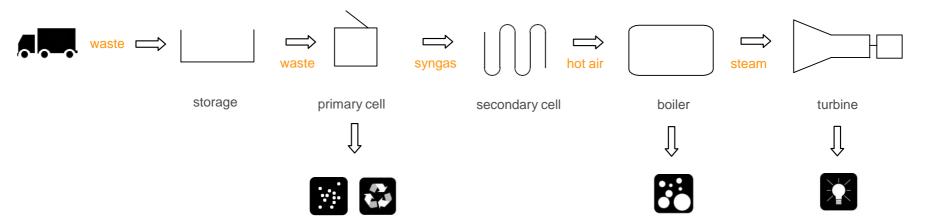
The waste process respects constantly the TCPL Toxicity Characteristic Leaching Procedure test.

The advantage of the C-TWO (Container Thermal Waste Oxidation) system, is its energy efficiency and the capacity to treat a large variety of waste and also its reduced dimension.

A plant like in the previous example needs 170 m<sup>2</sup> for the *Type C-TWO system* and more or less 36 m<sup>2</sup> for the turbine room (storage area and external maneuvering area excluded).

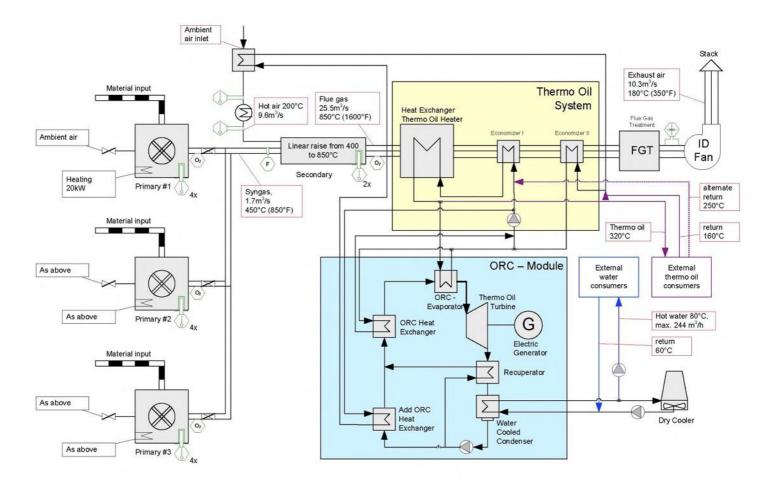


C – TWO System

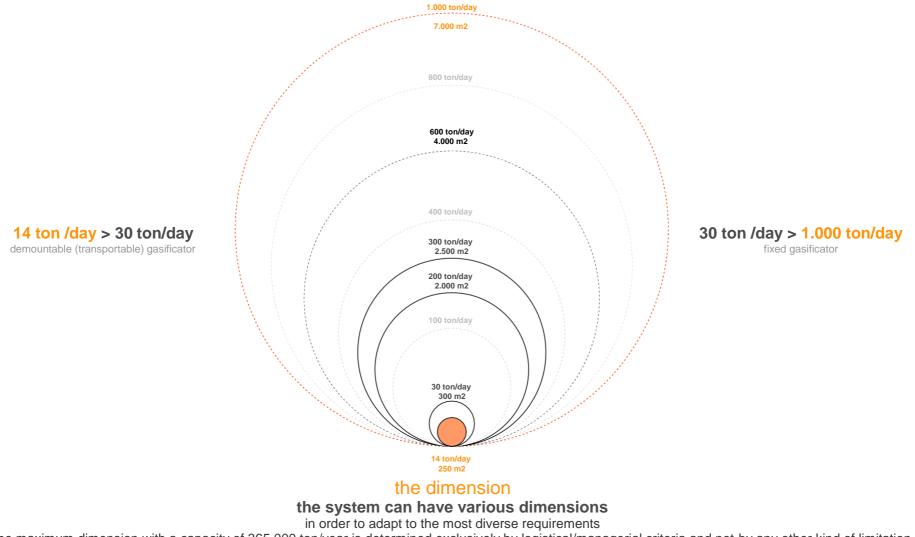


#### gasification process

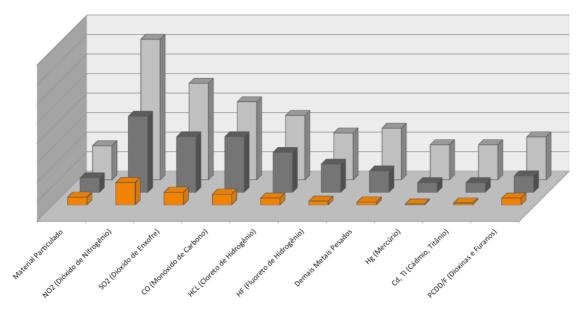
synthetic process scheme



flow chart



the maximum dimension with a capacity of 365.000 ton/year is determined exclusively by logistical/managerial criteria and not by any other kind of limitation



Emissões média Gaseificação EPPM Limite emissões na Europa Limite emissões no Brasil

emission limits

synthetic emissions comparison eppm ag - Europa - Brasile



asphalts



self - blockings



**CLS road** 



#### ashes use

eppm ag system produces between 3% to 5% of inert ashes these wastes can be reused in various compounds as inert/binding



metals



cans



glass



use of non-gasified materials

the metals and glass are deposited at the bottom of the cell's and can be recuperated

# eppm ag system



**Diseases problems reduced** 



Landscape impact reduced



**Temporal use extended** 



**Energy production** and savings



Leachate contaminating the aquifer and agricultural land eliminated



Lower transport cost



Small dust and gas contaminants eliminated



**Reusable materials** recycled



Child labor exploitation reduced



Continuous process cycle



Processed waste reduced



in urban zone



the system is already operative in various countries in the world we list only a few of the major ones

Alaska - USA, MSW & special waste, 2010, 100 ton/day | Tockwith – England, paint special/dangerous waste 2009 160 ton/day | Ilinois II – USA, MSW & special waste, 2007, 100 ton/day | Hankorage – Alaska, USA, MSW & special waste, 2006, 150 ton/day | Texas – USA, MSW & special waste, 2006, 200 ton/day | Illinois – USA, Blackbox Speriment, 2005, 50 ton/day | Kansas – USA, Biomass & MSW, 2005, 300 ton/day | Malaysia, MSW & special waste, 2004, 120 ton/day | Breegenz – Austria, Biomass & MSW, 2004, 80 ton/day | Barrow – Alaska - USA, MSW & special waste, 2001, 70 ton/day |



eppm ag is committed in years to the environmental sector. His primary objective is the research, planning and realization of advanced technological systems to resolve the problematic linked to the treatment and disposal of any kind and type of waste, with the consequent production of energy (thermic and electric).

To date, the verifiable results achieved with the described technology makes the more complete, sustainable and resolute instrument in the world, for the definitive elimination of this planetary waste disposal problem.



#### eppm ag system for a clean environment & future



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### **Type – C TWO System** Container – Thermal Waste Oxidation

Partner

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